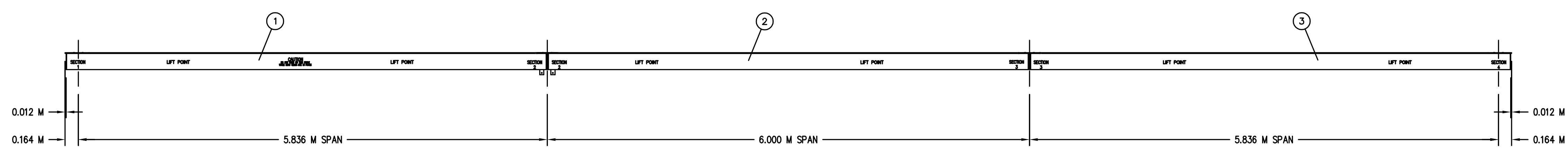
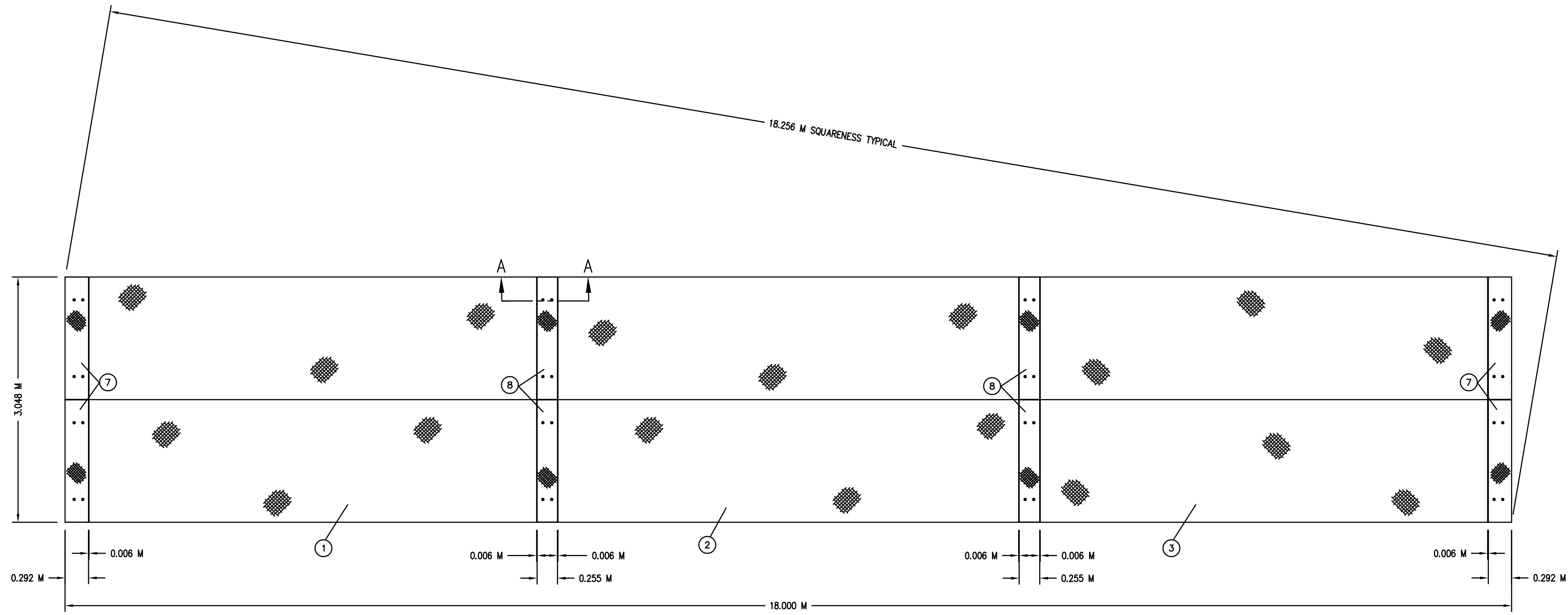


IMPORTANT! If your scale is equipped with access ways, such as manholes, it is the users responsibility to provide proper protection such as barriers, during the time they are open or removed.

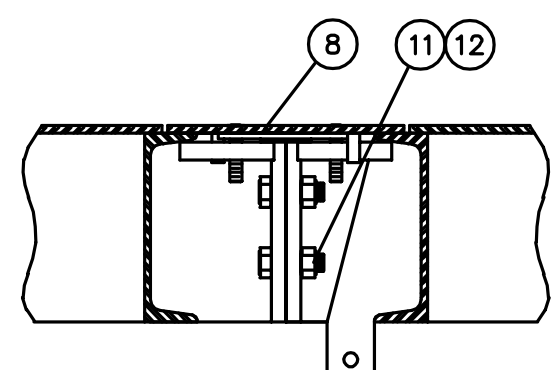
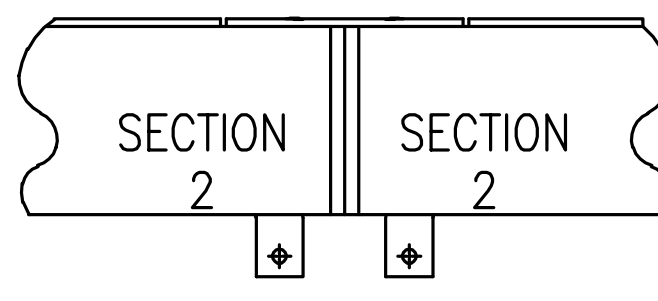
REVISION RECORD			
LTR	DESCRIPTION	DATE	BY
A	RELEASED	10/10/02	JAT



- ASSEMBLY PROCEDURE:**
1. POSITION WEIGHBRIDGES AS SHOWN, LEVEL AND SQUARE.
 2. PAINT OR STENCIL AS SHOWN IN DETAIL.
 3. POSITION ACCESS PLATES WITH 0.6 CM GAP AS SHOWN.

CAUTION
DO NOT WELD ON SCALE WHILE THE LOAD CELL ARE IN PLACE

LIFT POINT
POSITION IN LINE WITH THE W6 X 15# LIFTING BEAMS



SECTION A-A

PAINT OR STENCIL DETAILS
PAINT OR STENCIL ON SIDES OF THE SCALE

QTY.	QTY.	ITEM	PART/DWG. NUMBER	DESCRIPTION	MATERIAL OR SOURCE	WT. EACH
8	12	BY OTHERS	HEX HEAD BOLT	3/4"-10 UNC-2A X 5.7 CM ASTM-A325		
8	11	BY OTHERS	HEX NUT	3/4"-10 UNC-2B		
	10					
	9					
4	8	BY OTHERS	ACCESS PLATE ASSY INTERMEDIATE	CK PL 0.8 CM X 25.5 CM X 122.4 CM		
4	7	BY OTHERS	ACCESS PLATE ASSY END	CK PL 0.8 CM X 29.2 CM X 122.4 CM		
	6					
	5					
	4					
1	3	0108-D020-2A	WEIGHBRIDGE			2716
1	2	0108-D022-0A	WEIGHBRIDGE			2671
1	1	0108-D020-0A	WEIGHBRIDGE			2724

QTY.	QTY.	ITEM	PART/DWG. NUMBER	DESCRIPTION	MATERIAL OR SOURCE	WT. EACH
		Ø126 KG	WT.	PARTS/MATERIAL LIST		
UNLESS OTHERWISE SPECIFIED TOLERANCE ON DIMENSIONS ARE: ANGLES ± 1/2° INTEGERS/FRACTIONS ± 1.5 MM						
			CARDINAL DETECTO FULLER WEIGHING SYSTEMS			
TITLE: WEIGHBRIDGE SCHEMATIC (18.0 M X 3.048 M)						
SCALE N.T.S.		DO NOT SCALE DRAWING	DATE 10/9/02	NEXT ASSEMBLY	0108-D023-0A	
DR. TARNOWECKY		DATE 10/9/02				
CH. M. L. SMITH		DATE 10/10/02	MODEL B018PRC-1 METRIC	SHEET 1 OF 1	DWG. NO. 0108-D025-0A	REV. A